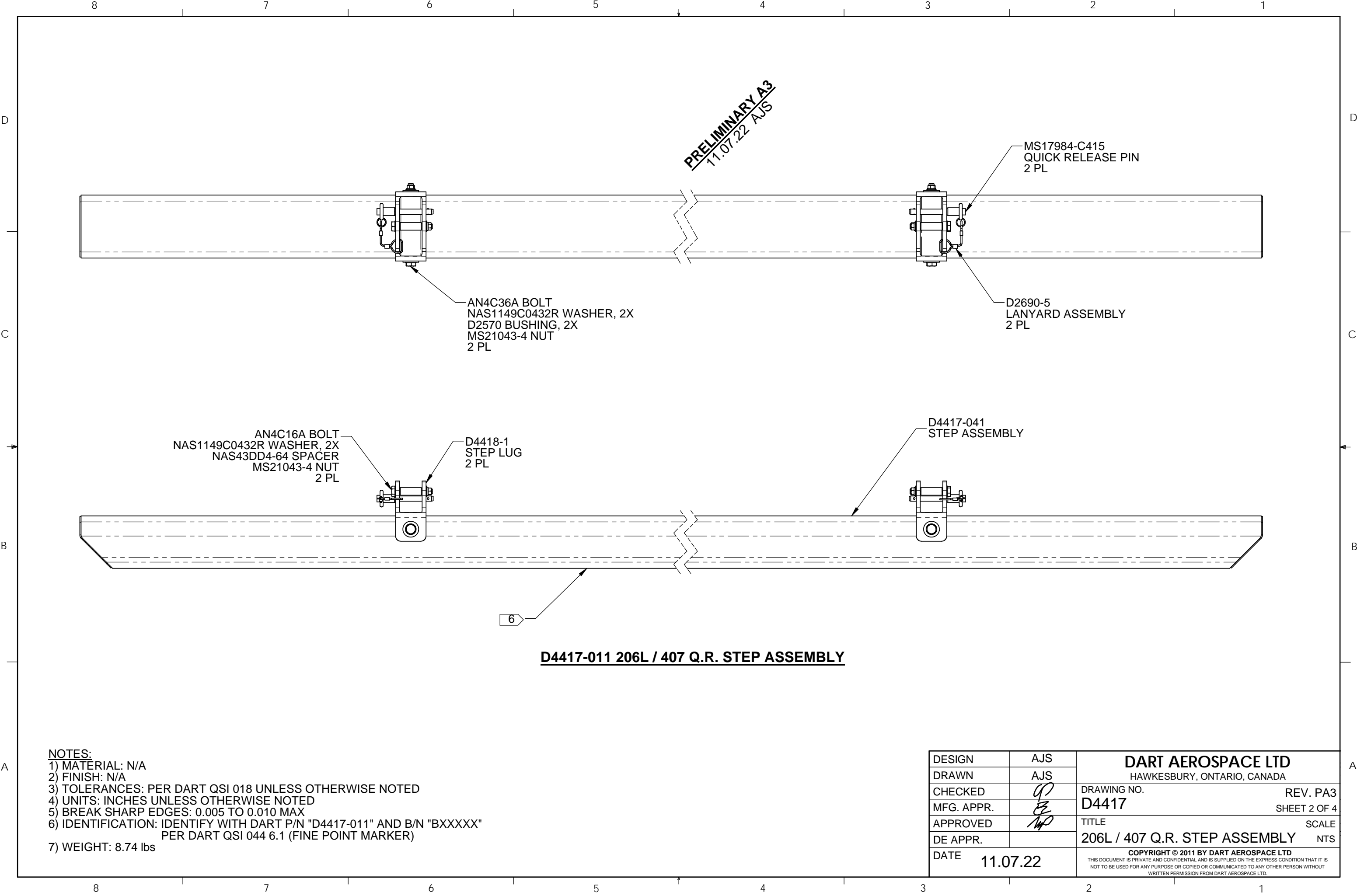


ITEM	QTY -011	P/N	DESCRIPTION
	X	D4417-011	206L / 407 Q.R. STEP ASSEMBLY
1	1	D4417-041	STEP ASSEMBLY
2	4	D2570	BUSHING
3	2	D2690-5	LANYARD ASSEMBLY
4	2	D4418-1	STEP LUG
5	2	AN4C16A	BOLT
6	2	AN4C36A	BOLT
7	2	MS17984-C415	QUICK RELEASE PIN (BLBS-020)
8	4	MS21043-4	NUT
9	2	NAS43DD4-64	SPACER
10	8	NAS1149C0432R	WASHER

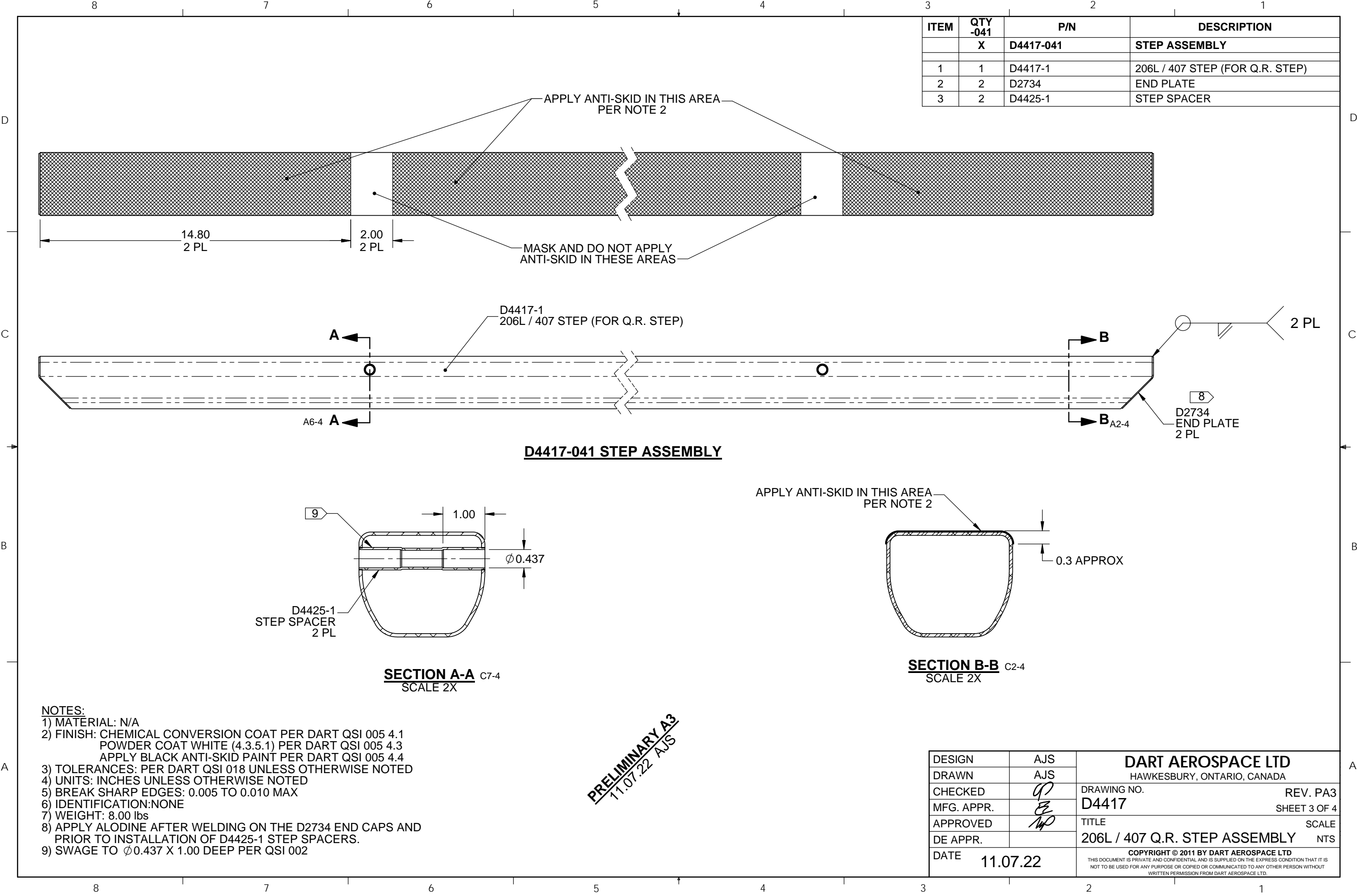
D4417-011 206L / 407 Q.R. STEP ASSEMBLY

PA3	SHT 4 ZONE C2, 0.635 DIM WAS 0.625 AND HOLE POSITION RE-TOLERANCED.	AJS	11.07.22
PA2	SHT 1 PL ITEMS 5,6 AND 10UPDATED TO STAINLESS WERE CARBON STEEL.	AJS	11.07.15
PA1	PRELIMINARY	AJS	11.07.07
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D4417	
MFG. APPR.			
APPROVED		TITLE 206L / 407 Q.R. STEP ASSEMBLY	
DE APPR.			
DATE	11.07.22	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4417-011" AND B/N "BXXXXX"
PER DART QSI 044 6.1 (FINE POINT MARKER)
7) WEIGHT: 8.74 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4417	REV. PA3 SHEET 2 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	206L / 407 Q.R. STEP ASSEMBLY	NTS
DE APPR.		COPYRIGHT © 2011 BY DART AEROSPACE LTD	
DATE	11.07.22	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



ITEM	QTY -041	P/N	DESCRIPTION
	X	D4417-041	STEP ASSEMBLY
1	1	D4417-1	206L / 407 STEP (FOR Q.R. STEP)
2	2	D2734	END PLATE
3	2	D4425-1	STEP SPACER

D4417-041 STEP ASSEMBLY

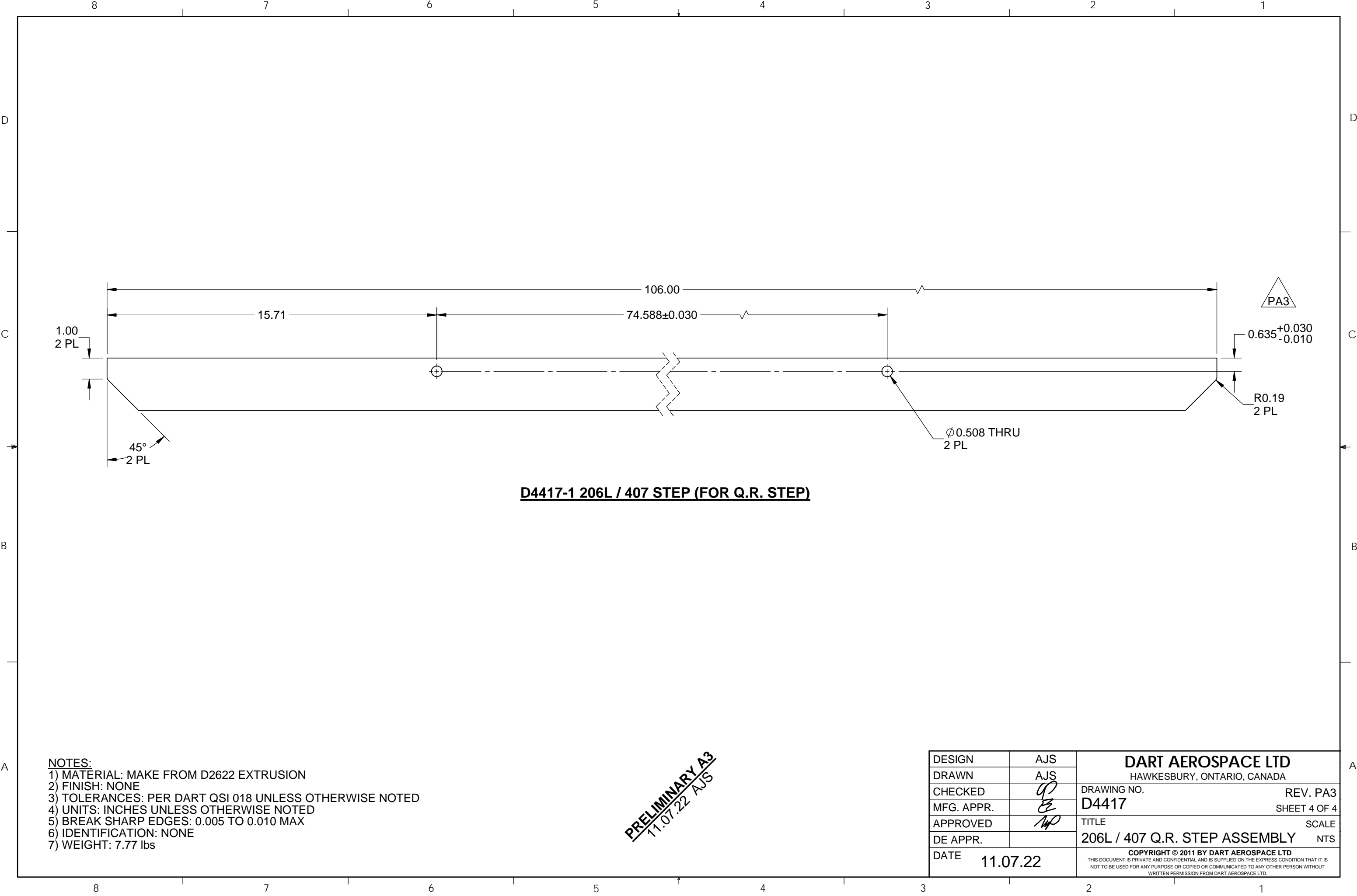
SECTION A-A C7-4
SCALE 2X

SECTION B-B C2-4
SCALE 2X

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION:NONE
 - 7) WEIGHT: 8.00 lbs
 - 8) APPLY ALODINE AFTER WELDING ON THE D2734 END CAPS AND
PRIOR TO INSTALLATION OF D4425-1 STEP SPACERS.
 - 9) SWAGE TO \varnothing 0.437 X 1.00 DEEP PER QSI 002

PRELIMINARY A3
11.07.22 AJS

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4417	REV. PA3 SHEET 3 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	206L / 407 Q.R. STEP ASSEMBLY	NTS
DE APPR.		COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	11.07.22		



NOTES:
1) MATERIAL: MAKE FROM D2622 EXTRUSION
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 7.77 lbs

PRELIMINARY A3
11.07.22 AJS

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>JP</i>	DRAWING NO.	REV. PA3
MFG. APPR.	<i>EE</i>	D4417	SHEET 4 OF 4
APPROVED	<i>HP</i>	TITLE	SCALE
DE APPR.		206L / 407 Q.R. STEP ASSEMBLY	NTS
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